

Date: Monday, 9/10/2007 1:31:11 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MOUNTING BRACKET
Job Number	: 34507		
Estimate Number	: 10604		
P.O. Number	: <i>N/A</i>	Part Number	: D2581
This Issue	: 9/10/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2581 REV A1
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 34445	Drawing Revision	: A1
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 9/30/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	100 Um: Each
Comment	: Est. 01.07.17 Added info to step 2 SM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
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1.0	M304S11GA	304/316 .125 Sheet
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Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.9635 sf(s)

304/316 .125 Sheet

(M304S0125)

Batch: *M104934* *IB 07-09-12*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2581

Dwg Rev: *A* *IB 07-09-12*

Prog Rev: *A*

2-Deburr if necessary

*[Signature]* *7/10/09/13* *(104)*  
*SAD* *02/09/13* *(104)*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*[Signature]* *07/09/13* *(104)* *counters*

5.0	BRAKE NC	NC BRAKE
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Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

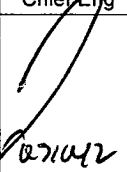
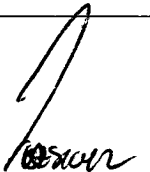
*SPB* *07/09/21*

*(PTD)*  
*103*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ DQA: 2 Date: 07/09/24  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/09/21	5	1 piece was scrap at the set-up out of tolerance R.C. Hammon error		Scrap destroyed	SB 07/09/21	En 07/02/24		En 07/02/24

NOTE: Date & initial all entries

Date: Monday, 9/10/2007 1:31:11 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING BRACKET

Job Number: 34507

Part Number: D2581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counter

Comment: INSPECT WORK TO CURRENT STEP

cr 07/02/24 (103)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/09/24 (103)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(103)

Comment: FINAL INSPECTION/W/O RELEASE

07/09/24

Job Completion



u 07-9-24

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

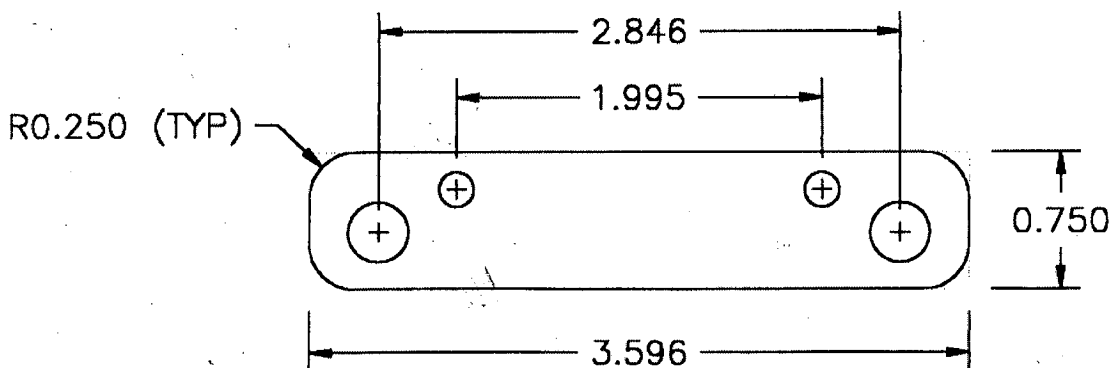
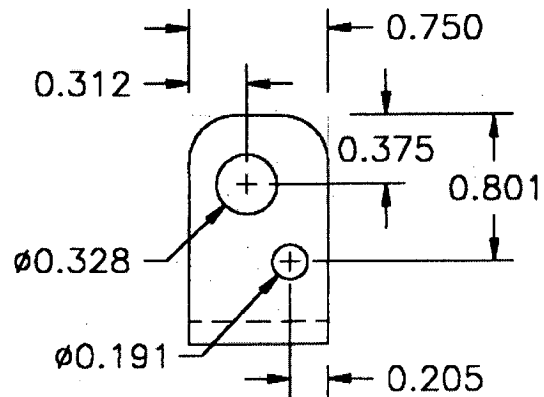
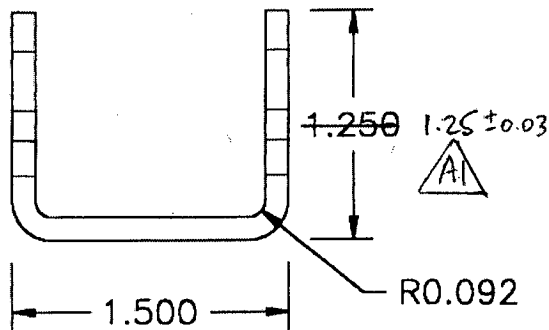


**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED	APPROVED	D2581	SHEET 1 OF 1
DATE		TITLE	SCALE
96.06.27		MOUNTING BRACKET	1:1
A1	CP 04.05.14	CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED  
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 34507